PCT/EP2003/004589

Attorney Docket No.: 20496-448

IN THE SPECIFICATION:

IN THE TITLE:

Please delete the title and replace it with the following new title:

(New) -DEEP-ROLLING ROLLER HEAD --

Page 1, after the first full paragraph, please insert--BACKGROUND OF THE INVENTION--.

Page 3, before the second full paragraph, which begins with "According to the invention this object is attained," please insert--SUMMARY OF THE INVENTION--.

Page 5, after the last full paragraph, which begins with "The invention is described in further detail below," please insert--BRIEF DESCRIPTION OF THE **DRAWINGS--**

Page 6, before the first full paragraph, which begins with "The deep-rolling roller head 1," please insert -- DETAILED DESCRIPTION OF THE INVENTION --